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work
together
to find
the best
solution.

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ace wire spring & form co., inc.

1105 thompson ave., mckees rocks, pa 15136-3818
email: aceinfo@acewirespring.com

phone: 412.331.3353
fax: 412.331.1602

www.acewirespring.com

Properties of Common Spring Materials

	Material	Nominal Analysis	Tensile Properties		Torsional Properties		Maximum Operating Temperature		Rockwell Hardness	Method of Manufacture Chief Uses Special Properties
			Minimum Tensile Strength	Modulus of Elasticity E	Design Stress % Minimum Tensile	Modulus in Torsion G	F	°C		
			psi x 10 ³ (MPa)	psi x 10 ⁶ (MPa x 10 ³)		psi x 10 ⁶ (MPa x 10 ³)				
High Carbon Spring Wire	Music Wire ASTM A 228	C 0.70-1.00% Mn 0.20-0.60%	230-399 (1586-2751)	30 (207)	45	11.5 (79.3)	250	121	C41-60	Cold drawn high and uniform tensile. High quality springs and wire forms. Suitable for cyclic applications.
	Hard Drawn ASTM A 227	C 0.45-0.85% Mn 0.60-1.30%	CLI 147-283 (1014-1951) CLII 171-324 (1179-2234)	30 (207)	40	11.5 (79.3)	250	121	C31-52	Cold drawn. Average stress applications. Lower cost springs and wire forms.
	High Tensile Hard Drawn ASTM A 679	C 0.65-1.00% Mn 0.20-1.30%	238-350 (1641-2413)	30 (207)	45	11.5 (79.3)	250	121	C41-60	Cold drawn. Higher quality springs and wire forms.
	Oil Tempered ASTM A 229	C 0.55-0.85% Mn 0.60-1.20%	CLI 165-293 (1138-2020) CLII 191-324 (1317-2234)	30 (207)	45	11.5 (79.3)	250	121	C42-55	Cold drawn and heat treated before fabrication. General purpose spring wire.
	Carbon Valve ASTM A 230	C 0.60-0.75% Mn 0.60-0.90%	215-240 (1482-1655)	30 (207)	45	11.5 (79.3)	250	121	C45-49	Cold drawn and heat treated before fabrication. Good surface condition and uniform tensile. Suitable for cyclic applications.
Alloy Steel Wire	Chrome Vanadium ASTM A 231	C 0.48-0.53% Cr 0.80-1.10% Si 0.15 Min%	190-300 (1310-2069)	30 (207)	45	11.5 (79.3)	425	218.5	C41-55	Cold drawn and heat treated before fabrication. Used for shock loads and moderately elevated temperature.
	Chrome Silicon ASTM A 401	C 0.51-0.59% Cr 0.60-0.80% Si 1.20-1.60%	235-300 (1620-2069)	30 (207)	45	11.5 (79.3)	475	246	C48-55	Cold drawn and heat treated before fabrication. Used for shock loads and moderately elevated temperature.
Stainless Steel Wire	AISI 302/304 ASTM A 313	Cr 17-19% Ni 8-10%	125-325 (862-2241)	28 (193)	35	10 (69.0)	550	288	C35-45	Cold drawn general purpose corrosion and heat resistant. Magnetic in spring temper.
	AISI 316 ASTM A 313	Cr 16-18% Ni 10-14% Mo 2-3%	110-245 (758-1689)	28 (193)	40	10 (69.0)	550	288	C35-45	Cold drawn. Heat resistant and better corrosion resistance than 302. Magnetic in spring temper.
	17-7 PH ASTMA A 313 (631)	Cr 16-18% Ni 6.5-7.5% Al 0.75-1.5%	Cond CH 235-335 (1620-2310)	29.5 (203)	45	11 (75.8)	650	343	C38-57	Cold drawn and precipitation hardened after fabrication. High strength and general purpose corrosion resistance. Slightly magnetic in spring temper.
Non-Ferrous Alloy Wire	Phosphor Bronze Grade A ASTM B 159	Cu 94-96% Sn 4-6%	105-145 (724-1000)	15 (103)	40	6.25 (43.1)	200	93.3	B98-104	Cold drawn. Good corrosion resistance and electrical conductivity.
	Beryllium Copper ASTM B 197	Cu 98% Be 2%	150-230 (1034-1586)	18.5 (128)	45	7.0 (48.3)	400	204	C35-42	Cold drawn and may be mill hardened before fabrication. Good corrosion resistance and electrical conductivity. High physicals.
	Monel 400 AMS 7233	Ni 66% Cu 31.5% C/Fe	145-180 (1000-1241)	26 (179)	40	9.5 (65.5)	450	232	C23-32	Cold drawn. Good corrosion resistance at moderately elevated temperature.
	Model K 500 QQ-N 286	Ni 65.0% Cu 29.5% C/Fe/Al/Ti	160-200 (1103-1379)	26 (179)	40	9.5 (65.5)	550	288	C23-35	Excellent corrosion resistance at moderately elevated temperature.
High Temperature Alloy Wire	A 286 Alloy	Ni 26% Cr 15% Fe 53%	160-200 (1103-1379)	29 (200)	35	10.4 (71.7)	950	510	C35-45	Cold drawn and precipitation hardened after fabrication. Good corrosion resistance at elevated temperature.
	Inconel 600 QQ - W - 390	Ni 76% Cr 15.8% Fe 7.2%	170-230 (1172-1586)	31 (214)	40	11.0 (75.8)	700	371	C35-45	Cold drawn and precipitation hardened at elevated temperature.
	Inconel 718	Ni 52.5% Cr 18.6% Fe 18.5%	210-250 (1448-1724)	29 (200)	40	11.2 (77.2)	1100	593	C45-50	Cold drawn and precipitation hardened after fabrication. Good corrosion resistance at elevated temperature.
	Inconel x 750 ASM 5698, 5699	Ni 73% Cr 15% Fe 6.75%	No. IT 155 Min. (1069) Spq. T 190-230 (1310-1586)	31 (214)	40	12 (82.7)	750-1100	399-593	C34-39 C42-48	Cold drawn and precipitation hardened after fabrication. Good corrosion resistance at elevated temperature.

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www.acewirespring.com • (412) 331-3353